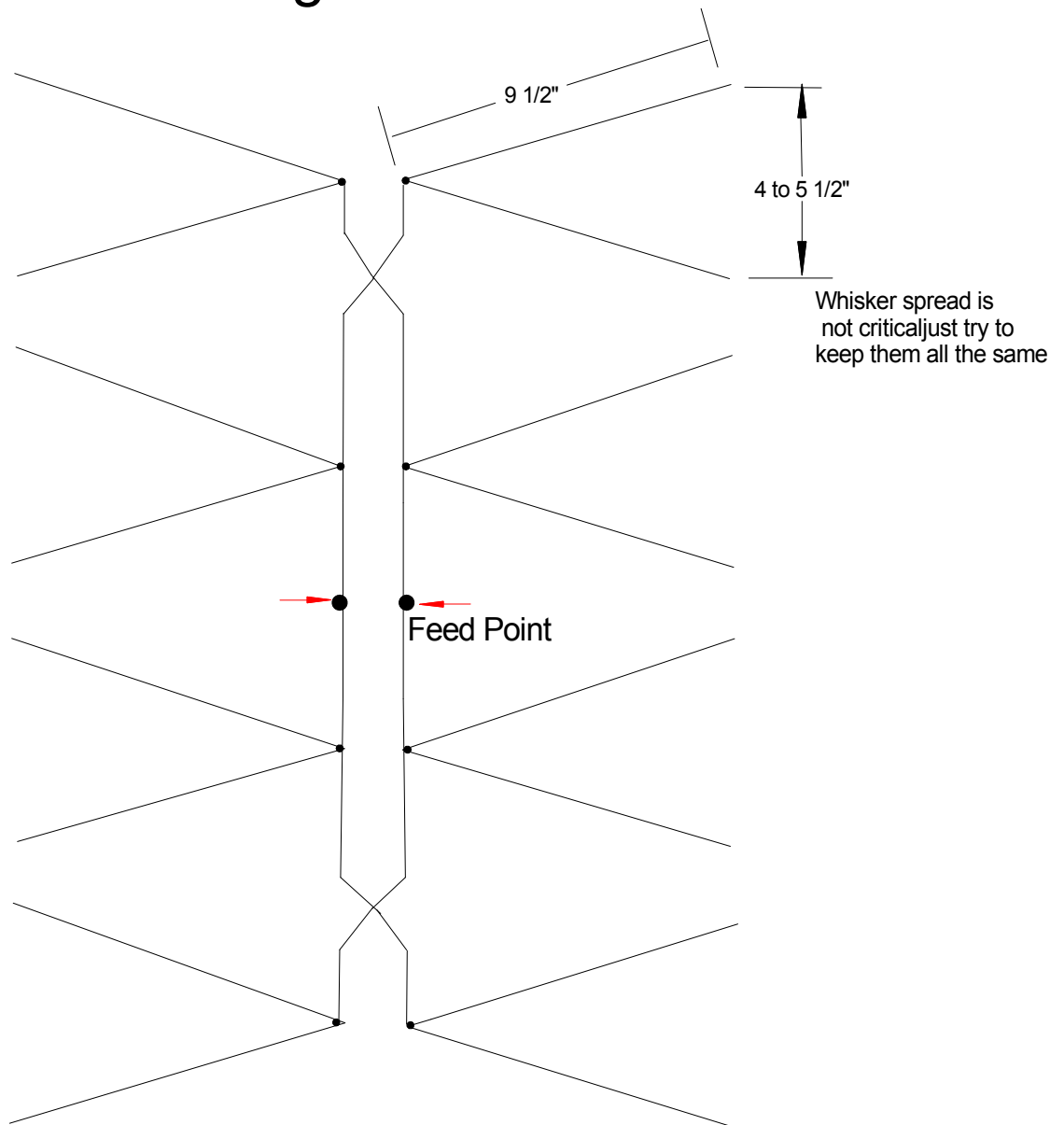


Drawing not to Scale



Most any metal will work for the elements. Try to use something near 1/8" diameter and make sure they are free of all coatings and oxidation where they connect to the phase line.

Cut wire for elements 19 1/2" and bend in the middle so that there is at least 9 1/2" on each side, trim to size. 8 Total are needed

See other page for phase line details